

WIRING INSTRUCTIONS

TITLE

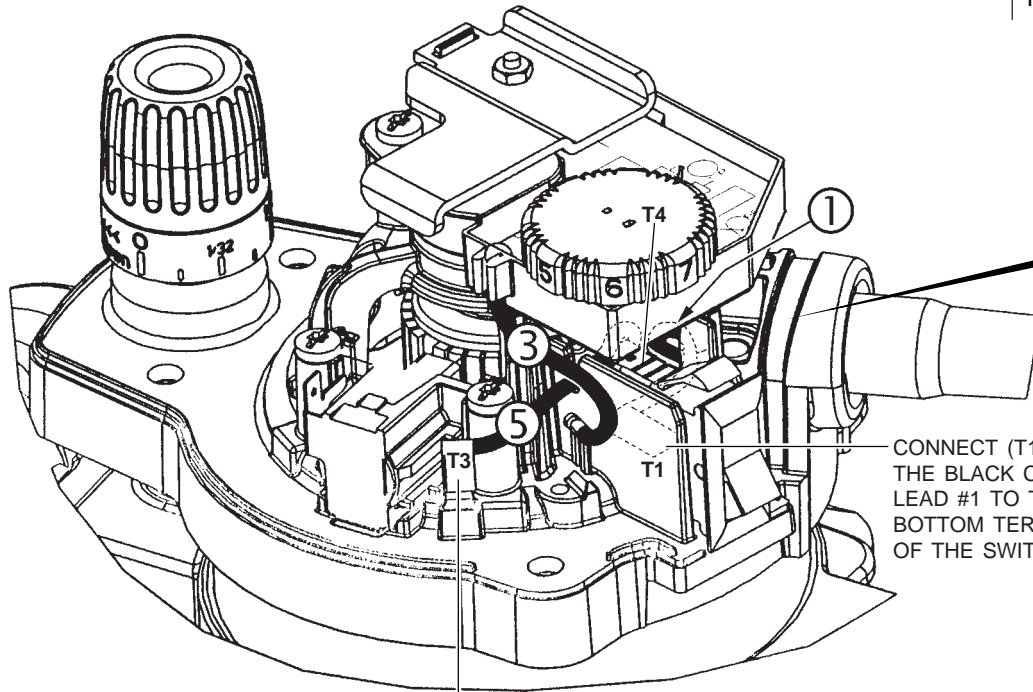
ROUTER

BULLETIN

58-01-0716

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE
Nov. 2004

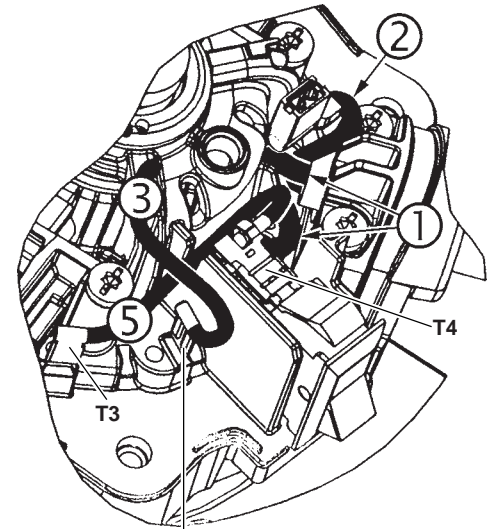


CONNECT (T1) OF THE BLACK CORD LEAD #1 TO THE BOTTOM TERMINAL OF THE SWITCH.

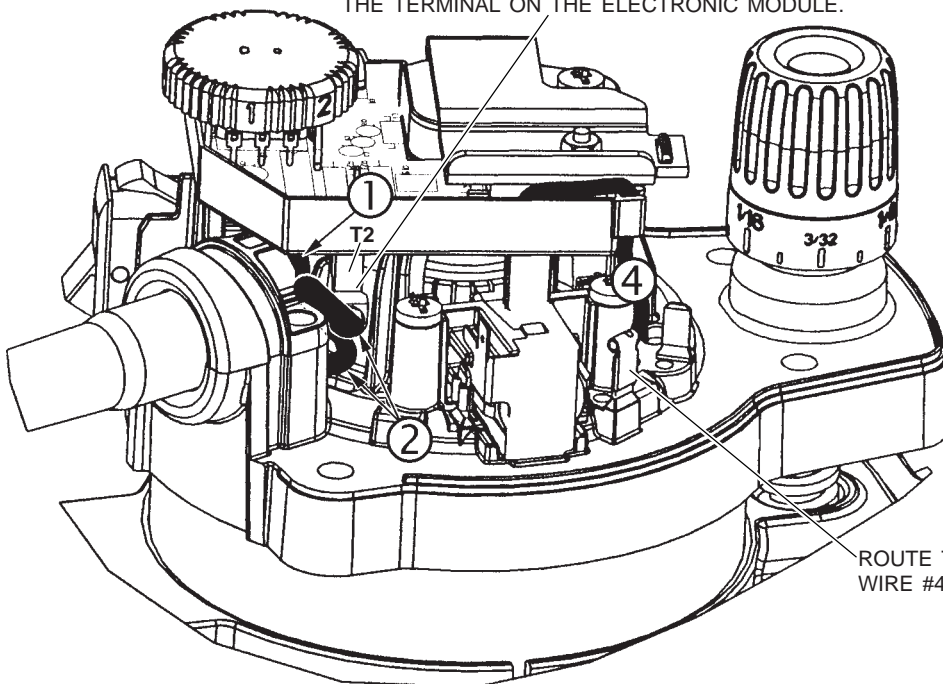
THE CORD JACKET IS TO EXTEND APPROX. 1/8" PAST THE CORD CLAMP AREA.

CONNECT (T3) OF THE BLACK LEADWIRE ASSEMBLY #5 TO THE TRACE TERMINAL. CONNECT (T4) TO THE TOP TERMINAL ON THE SWITCH.

CONNECT (T2) OF THE WHITE CORD LEAD #2 TO THE TERMINAL ON THE ELECTRONIC MODULE.



ROUTE THE BLACK ELECTRONIC MODULE WIRE #3 TO THE TRACE TERMINAL.



ROUTE THE BLACK ELECTRONIC MODULE WIRE #4 TO THE TRACE TERMINAL.

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	Black	22-64-0205	14	2.25	Component of cord assembly. Strip 3/16" for T1.
2	White	22-64-0205	14	2.25	Component of cord assembly. Strip 3/16" for T2.
3	Black	14-20-0050	----	----	Component of the electronic module.
4	Black	14-20-0050	----	----	Component of the electronic module.
5	Black	23-94-0030	16	2.75	Leadwire assy. Strip 5/16" for T4, Strip 3/16" for T3.

BULK LEAD WIRE - BULLETIN 58-01-0003

NOTE:

Strip wire per ES 13-11.
Crimp terminals per ES 13-15.

TERMINAL DESCRIPTION		
Code	Part No.	Qty.
T1	23-74-0610	1
T2	23-74-0280	1
T3	23-74-0750	1
T4	23-74-1130	1