



SERVICE PARTS LIST

BULLETIN NO.
54-26-2700

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
18 Volt 3/8" Square Impact Driver			Aug. 2008
CATALOG NO.	2651-20	STARTING SERIAL NO.	B77A
		SEE REVERSE SIDE	

EXAMPLE:
00 0 Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

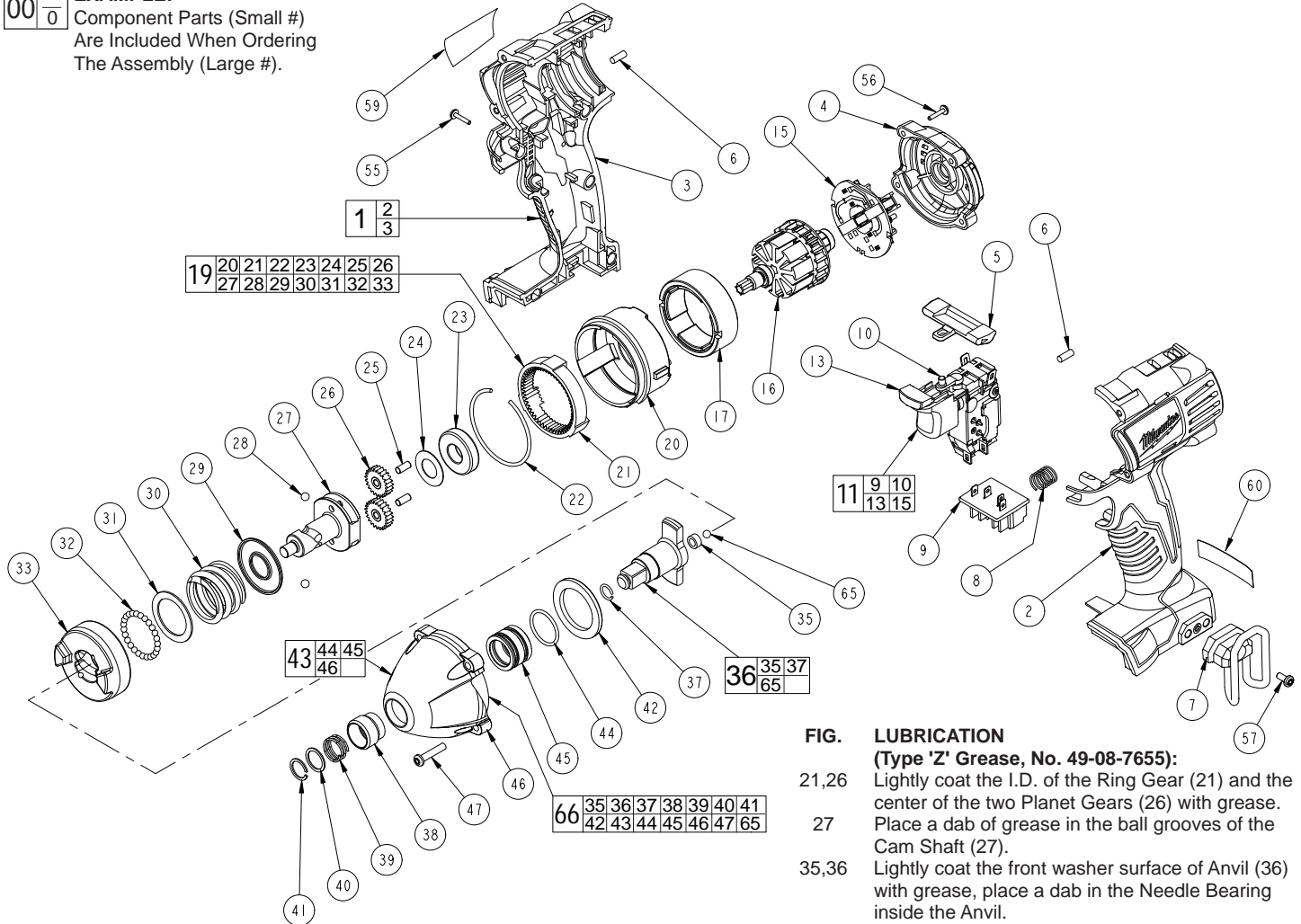


FIG. LUBRICATION

(Type 'Z' Grease, No. 49-08-7655):

- 21,26 Lightly coat the I.D. of the Ring Gear (21) and the center of the two Planet Gears (26) with grease.
- 27 Place a dab of grease in the ball grooves of the Cam Shaft (27).
- 35,36 Lightly coat the front washer surface of Anvil (36) with grease, place a dab in the Needle Bearing inside the Anvil.
- 45 Coat outside grooves of Bushing (45) with grease.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	31-44-2430	Handle Assembly	(1)
2	-----	Left Handle Half	(1)
3	-----	Right Handle Half	(1)
4	42-52-0062	End Cap	(1)
5	45-24-0300	Forward / Reverse Shuttle	(1)
6	45-30-0250	Rubber Slug	(8)
7	42-70-5150	Belt Hook	(1)
8	40-50-1090	Spring	(1)
9	-----	Contact Block	(1)
10	-----	Switch	(1)
11	23-66-0426	Switch/Brush Card Assembly	(1)
13	-----	LED Assembly	(1)
15	-----	Brush Card Assembly	(1)
16	16-01-3010	Service Armature Assembly	(1)
17	18-01-3010	Service Field	(1)
19	14-30-0920	Gear Box Assembly	(1)
20	44-66-1600	Rear Case	(1)
21	32-65-0230	Ring Gear	(1)
22	44-90-0950	Retaining Ring	(1)
23	02-04-1890	Ball Bearing	(1)
24	45-88-1970	Washer	(1)
25	44-60-1950	Pin	(2)
26	32-62-0375	Planet Gear	(2)
27	42-50-0450	Cam Shaft	(1)
28	02-02-0180	3/16" Steel Ball	(2)
29	45-88-2050	Washer	(1)
30	40-50-1105	Compression Spring	(1)
31	45-88-2010	Washer	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
32	02-02-0165	3.0mm Steel Ball	(30)
33	44-82-0800	Hammer	(1)
35	-----	Needle Bearing	(1)
36	42-06-0600	3/8" Square Drive Anvil Assembly	(1)
37	34-60-1030	Hog Ring	(1)
38	45-22-0825	Sleeve	(1)
39	40-50-1470	Spring	(1)
40	45-88-1880	Washer	(1)
41	34-60-0725	Retaining Ring	(1)
42	45-88-2025	Front Washer	(1)
43	28-50-0900	Front Case Sub-Assembly	(1)
44	-----	Retaining Ring	(1)
45	-----	Bushing	(1)
46	-----	Front Case	(1)
47	06-82-7010	8-18 x 24 Pan Hd. Screw	(4)
55	06-82-6350	M3 Pan Hd. T-10 Screw	(7)
56	06-82-7336	M3 Pan Hd. T-10 Screw	(4)
57	06-82-5275	6-32 x 5/16" Slit. Pan Hd. T-15 Screw	(1)
59	12-20-2650	Service Nameplate Kit	(1)
60	10-20-2695	Warning Label	(1)
65	-----	5mm Steel Ball	(1)
66	14-30-0950	Front Case Assembly	(1)
	42-55-2650	Carrying Case (Not Shown)	(1)