Form No. 380-0047 Rev A



Count on it.

**Parts Catalog** 

# **TMC-424E Series Controllers**

Model No. TMC-424E Series



# **Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

# List of Abbreviations

AR: as required ASM: assembly BBC: blade brake control BHTF: button head thread forming **CARR:** carriage CCW: counter clockwise CW: clockwise **DEG:** degrees **DPA:** Dual Point Adjustment **ECM:** electronic control module **EXT:** external FH: flat head GA: gauge HD: heavy-duty HF: hex flange HH: hex head HHF: hex head flange HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head HOC: height-of-cut HSBH: hex socket button head HSFH: hex socket flat head HSH: hex socket head HWH: hex washer head HWHTF: hex washer head thread forming **HYD:** hydraulic LH: left hand LP: Liquefied Petroleum Gas LPG: Liquefied Petroleum Gas NI: nylon insert NPTF: national pipe thread fine PFH: phillips flat head PPH: phillips pan head PPHTF: phillips pan head thread forming PRH: phillips round head PTH: phillips truss head

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

### **Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

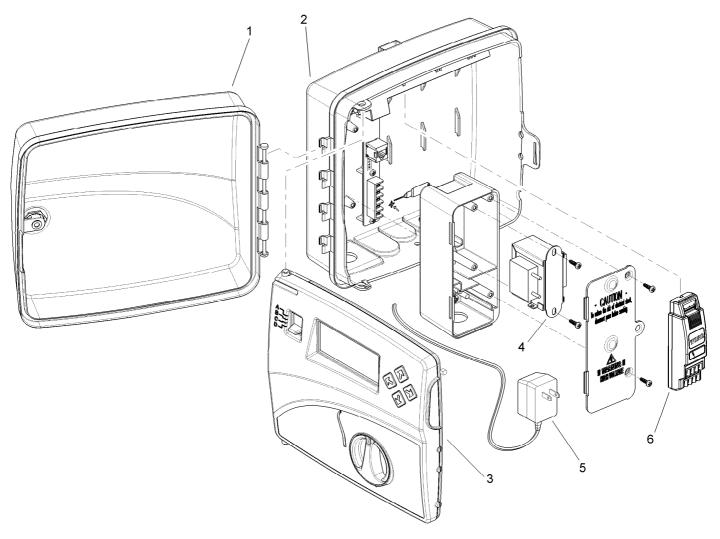
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

> PTO: power-take-off RH: right hand **ROPS:** roll-over protection system **RRB:** rear roller brush SFH: slotted fillister head SHH: slotted hex head SHWH: slotted hex washer head SPH: slotted pan head SQH: square head SRH: slotted round head STD: standard TAP: self tapping TTH: torx truss head

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# TMC-424E - 4 through 24 Stations, Modular



# TMC-424E - 4 through 24 Stations, Modular (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	102-6854	1	Cover, Cabinet	6	TSM-4H		4-Station Expansion
2		1	Outdoor Cabinet, Plastic				Module, High Surge, White
3	102-6853	1	Timing Mechanism Module				<b>A +</b>
4	102-3927	1	Transformer Assy., 120Vac,	6	TSM-8		8-Station Expansion
			24Va (Tmc-424E)				Module, Gray <b>▲ ◆</b>
5	363-4574	1	Transformer, 120Vac,	6	TSM-8F		8-Station Expansion Module
			Plug-In (Tmc-424 Indoor				W/ Flow, Blue ▲ ◆
			Model Only)●	6	TSM-8H		8-Station Expansion
6	TSM-4		4-Station Expansion				Module, High Surge, White
			Module, Gray ▲ ◆				
6	TSM-4F		4-Station Expansion Module				
			W/ Flow, Blue ▲ ◆				

No longer available

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▲ Quantity Varies With Model

◆ Order Through Finished Goods Distribution System - Minneapolis

Not serviced separately

### Notes:

### Notes:



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