INSTALLATION GUIDE

StreamLine[™] Linear Drain





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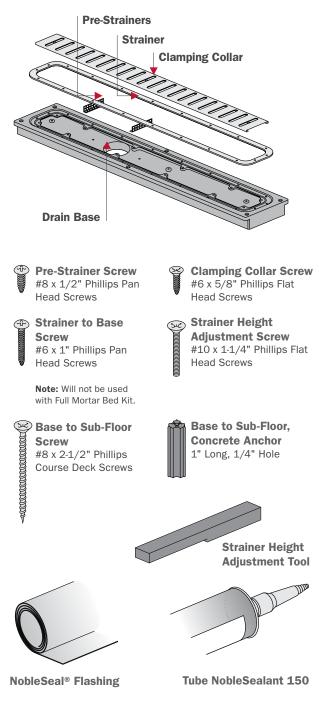


TAKE THE FIELD.

StreamLine[™] Linear Drain

Installation Instructions

823 SERIES StreamLine Linear Drain Includes:



Note: Shower Pan Liner will be used to waterproof entire shower, this flashing will not be needed.

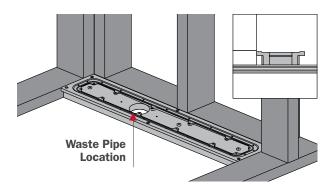
Pre-Planning

Be certain to gather all required tools and materials required prior to installation.

Sub-floor Caution: Sub-floor must meet local code requirements and Tile Council of North America (TCNA) guidelines. Clean sub-floor to be sure it is smooth and level.

Sloped Bed Requirements

Follow manufacturers instructions. Use products recommended for the type of sloped bed being installed. StreamLine Linear Drain assembly is intended to install tight to toe plate and studs within shower prior to installation of mortar bed, backer board, waterproofing and tile.



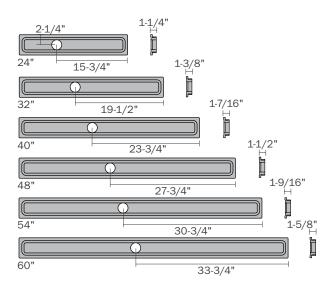
If StreamLine Linear Drain assembly is installed inside toe plates within shower, add a properly sloped mortar bed to fill the space between the toe plates and the drain base.

Drain Sizes

Confirm Drain Size, Waste Pipe

Type and Waste Pipe Location

Drain hole is off-set to accommodate floor joist location. Size of shower determines size of drain to be used, which determines location of waste pipe through sub-floor. Match 2" I.D Schedule 40 DWV material (PVC or ABS) to drain base material.



Typical Drain Locations



Back Wall Flush to back wall



Full Curb Flush to curb





Curb-less Flush to both side walls



On Center Flush to both side walls



1. Wall Preparation

Blocking

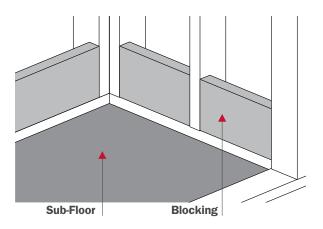
Blocking between studs may be needed for flashing and membrane attachment prior to drain installation.

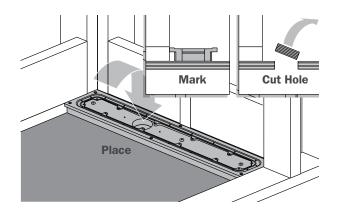
3. Waste Pipe

Option A: No Waste Pipe Installed

Place, Mark and Cut

Place drain base in desired location on sub-floor. Mark waste pipe location on sub-floor. Cut opening in sub-floor to access plumbing below.



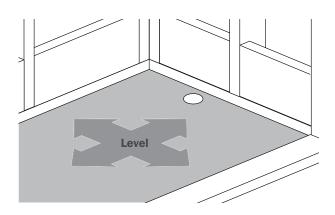


2. Sub-Floor Preparation

Caution: Confirm that sub-floor meets all local code requirements and the Tile Council of North America's (TCNA) guidelines.

Check for Level. Clean

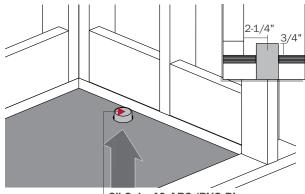
Sub-floor must be smooth and level. Clean sub-floor.



Install Waste Pipe

Follow local plumbing codes to properly install and secure 2" Sch. 40 ABS or PVC waste pipe 3/4" above sub-floor.

 $\ensuremath{\textbf{Note:}}$ Waste pipe may be installed after fastening drain base if accessible from below.

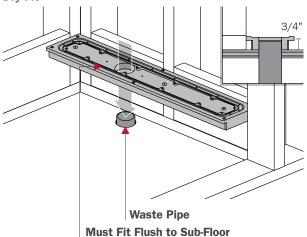


2" Sch. 40 ABS/PVC Pipe

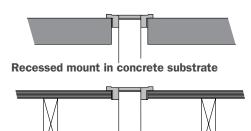
Option B: Waste Pipe Pre-Installed

Dry fit drain base over location of existing waste pipe. If location does not allow drain base to fit flush against at least 2 shower walls, move location of plumbing to allow for proper installation. May also require moving existing studs and toe plate.

Dry Fit



Alternate Drain Mounting Methods



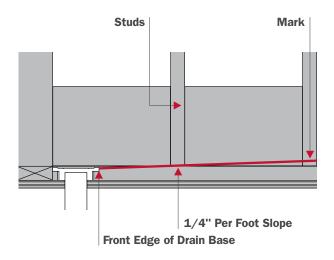
Recessed mount in wood sub-floor

Note: Any modification of substrate must comply with local building codes.

4. Preparation for Sloped Mortar Bed

Mark Bed Slope

1/4" per foot slope to drain is required.

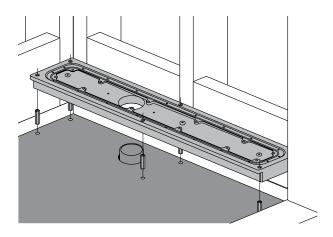


5. Fasten Drain Base to Sub-Floor

For Concrete Sub-Floor A & B For Wood Sub-Floor B only

A. Mark for Anchors

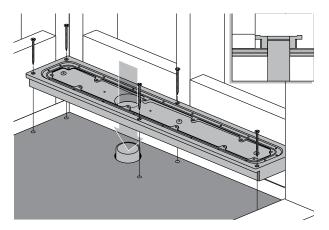
Dry fit drain base over waste pipe. Mark all holes in outside flange of drain base on concrete floor. Remove drain base. Drill 1/4" holes, 1-1/2" deep where marked. Drive plastic anchors flush into all holes.



B. Install Drain Base to Waste Pipe and Sub-Floor

Caution: Confirm proper plastic pipe cement and primer for drain base type (PVC or ABS). Check drain base label to confirm.

Apply appropriate plastic pipe cement and primer to drain and waste pipe following local plumbing codes and manufacturers instructions. Fit and fully seat drain base onto waste pipe. Fasten drain base to sub-floor by screwing 2-1/2" deck screws through all holes in outside flange of drain base into plastic anchors or directly into wood sub-floor. **Do not over-tighten.**



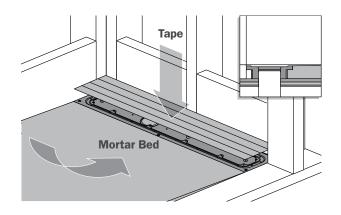
6. Sloped Mortar Bed Installation

Protect Drain Base.

Apply tape over entire top surface of drain base.

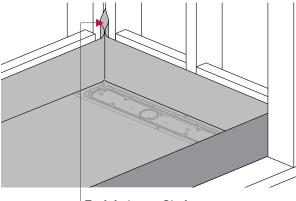
Install Pre-Sloped Bed.

Follow industry standards to complete sloped mortar bed installation. Be certain mortar completely fills void below drain base flange. Allow to dry before proceeding.



Making Corners

Tucked Corner (when space is available between studs) Fold and crease to size. Tuck shower pan liner into space between studs.



Tuck between Studs

Folded Corner

Fold and crease to size. Fold corners behind shower pan liner.

7. Prepare Flashing

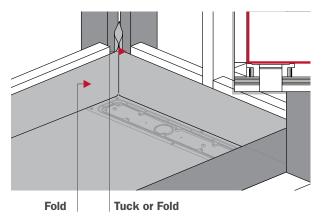


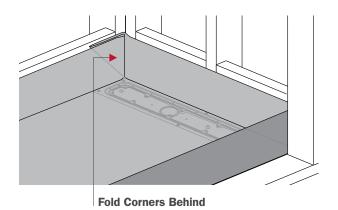
Drain at Back Wall

Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Measure width of shower floor across drain base. Lay flashing flat. Measure and mark flashing. Fold and crease for upturns and create corners.

Note: Do not secure flashing at this time.





7. Prepare Flashing (cont.)



Drain at Full Curb Entry

Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Prior to installing flashing, install pre-formed outside corners (available separately) following manufacturer's instructions. 2 per side.

Measure width of shower floor across drain base. Measure up and over curb. Lay flashing flat. Measure and mark flashing.

Cut, fold and crease to proper size and fit.

Note: Do not secure flashing at this time. Note: Preformed curbs may also be used. See manufacturer's instructions.



Drain at Partial Width Curb

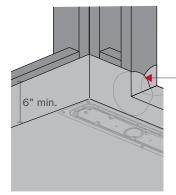
Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Prior to installing flashing, install pre-formed outside corners (available separately) following manufacturer's instructions. 2 per side.

Measure width of shower floor across drain base. Measure up and over curb. Lay flashing flat. Measure and mark flashing.

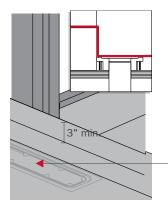
Cut, fold and crease to proper size and fit.

Note: Do not secure flashing at this time. Note: Preformed curbs may also be used. See manufacturer's instructions.

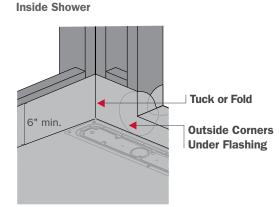


Outside Corners Under Flashing

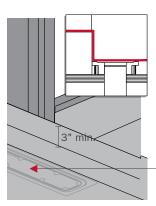
Outside Shower



Outside Corners Under Flashing



Outside Shower



Outside Corners Under Flashing

Inside Shower

7. Prepare Flashing (cont.)



Drain at Curb-less Entry

Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Measure width of shower floor across drain base. Lay flashing flat. Measure and mark flashing.

Cut, fold and crease to proper size and fit.

Note: Do not secure flashing at this time.



Drain On Center

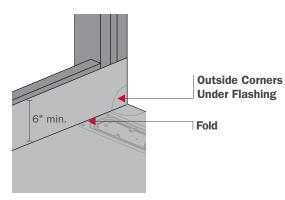
Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Measure width of shower floor across drain base. Lay flashing flat. Measure and mark flashing.

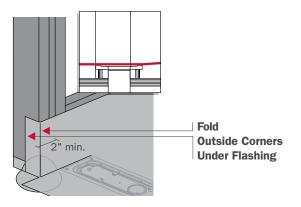
Fold and crease for upturns.

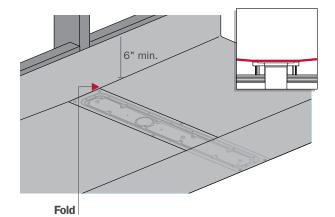
Note: Do not secure Shower Pan Liner at this time.

Inside Shower



Outside Shower



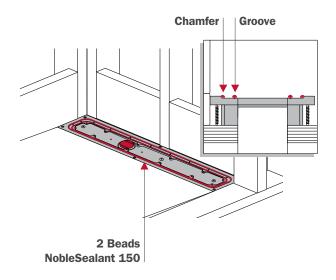


8. Secure Flashing

A. Seal Drain Base

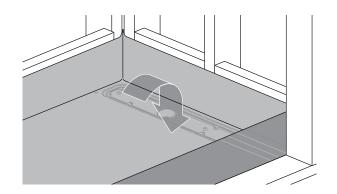
Lift out flashing. Remove tape, leaving tape over drain hole only.

Apply a 1/8" continuous bead of NobleSealant 150 around chamfer on base flange and another bead in groove on drain base.



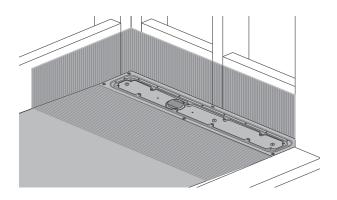
C. Press Into Sealant and Adhesive

Align membrane and firmly press all areas of membrane into adhesive on walls, floor, curb and sealant on drain base and any pre-formed corners.



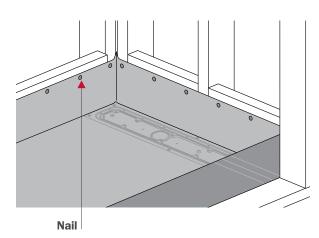
B. Apply Adhesives

Apply latex-modified thin-set to mortar bed, walls and curb as needed. Apply NobleSealant 150 to any preformed corners.



9. Fasten Flashing

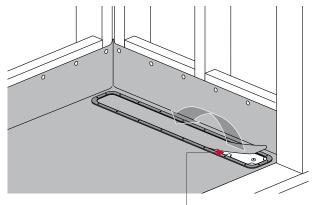
Nail through top 1" of flashing to studs and/or blocking.



11. Cut Out Flashing

With a razor knife, carefully trim out flashing from center of collar. Remove tape from drain hole.

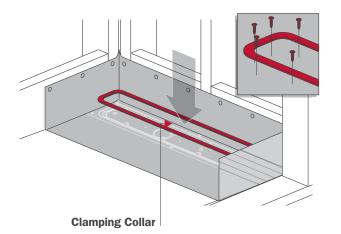
Caution: Do not puncture flashing outside of collar.



Cut Out Flashing

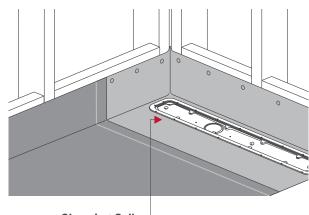
10. Install Clamping Collar

Align collar with drain base under flashing. Press firmly. Starting at one end, insert 5/8" screw through collar, punch through flashing and screw into base. Repeat for all screws. **Do not over-tighten.**



12. Complete Floor Waterproofing

Complete installation of bonded waterproofing membrane (ANSI A118.10) on shower floor.



Clamping Collar

13. Flood Test

Flood test as required by local codes.

14. Install Backer Board and Wall Waterproofing

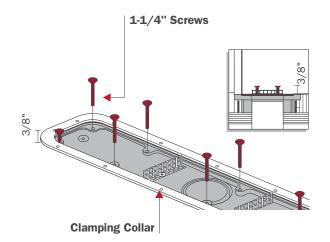
Note: TCNA guidelines require waterproofing or a vapor membrane be installed on all walls.

Install 1/2" backer board and wall waterproofing according to manufacturer's instructions, local plumbing codes and TCNA guidelines.

Caution: Do not puncture flashing.

16. Install Height Adjustment Screws

Screw in all 1-1/4" flat head height adjustment screws to approximately 3/8" above the clamping collar.



15. Install Pre-Strainers

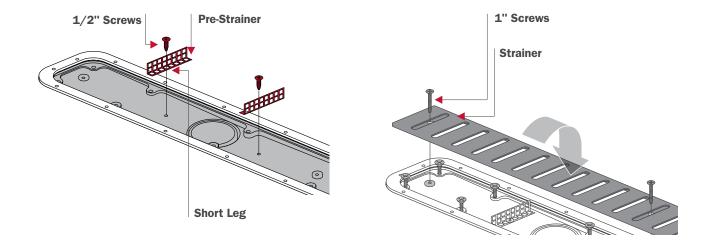
Place short leg of Pre-Strainer down, facing drain hole. Install 1/2" pan head screw, align strainer and tighten screw. Repeat for opposite strainer.

Note: On 24" drain, place long leg of Pre-Strainer down, facing drain hole.

17. Temporarily Attach Strainer

Note: Strainer attachment holes are not symmetrical. If screws do not align with holes in drain base, turn strainer end-to-end.

Place strainer over height adjustment screws. Temporarily fasten with three 1" pan head screws. **Do not over-tighten.**

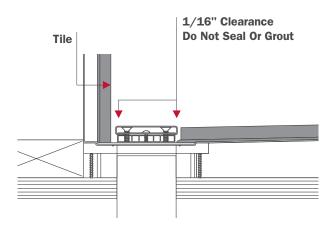


18. Tile and Grout

Be certain strainer is protected with tape. Allow for 1/16" clearance between strainer and tile.

Caution: Do not grout or seal this space.

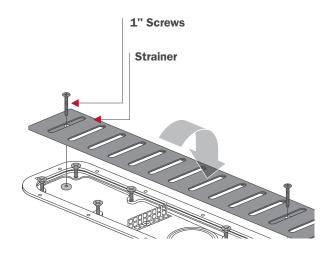
Tile and grout all surfaces following manufacturers instructions and TCNA guidelines.



20. Re-Install Strainer

Note: Strainer attachment holes are not symmetrical. If screws do not align with holes in drain base, turn strainer end-to-end.

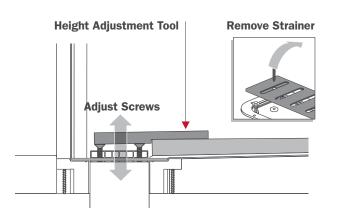
Place strainer over height adjustment screws. Confirm that strainer is flush with all tiles. Fasten with three 1" pan head screws. **Do not over-tighten.**



19. Adjust Strainer Height

Remove strainer. Remove tape from strainer and clean any remaining residue.

Place thin end of height adjustment tool on tile and rest other end on height adjustment screw. Adjust screw for level. Repeat for all height adjustment screws.



Cleaning Drain

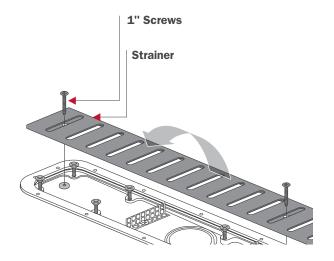
To clean drain, remove 3 screws in top of strainer. Clear any hair or other obstructions from drain.

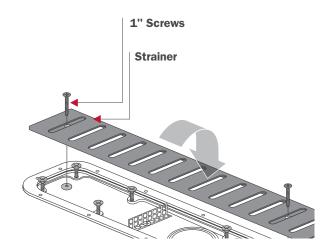
Remove Strainer

Re-Attach Strainer

Note: Strainer attachment holes are not symmetrical. If screws do not align with holes in drain base, turn strainer end-to-end.

Place strainer over height adjustment screws. Replace all three screws. **Do not over-tighten.**





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More than 50 years ago, Sioux Chief started manufacturing rough plumbing products. Today, we still do — right in the heart of America. Many of you knew us when we started out. Some of you came to know us as we grew. Along the way, we made a name for ourselves with quality products, innovative ideas and dependable service. Since our start, Sioux Chief has changed a great deal. However, we are also very much the same. We make high quality rough plumbing products and systems that help plumbing contractors grow their businesses. We innovate. We manufacture in America. And we could not do it without you.

Thank you for your business. We promise to continue to work hard to support you. Together, we will take the field.



TAKE THE FIELD.





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A.1/13 STREAMLINE INSTALLATION INSTRUCTIONS

