

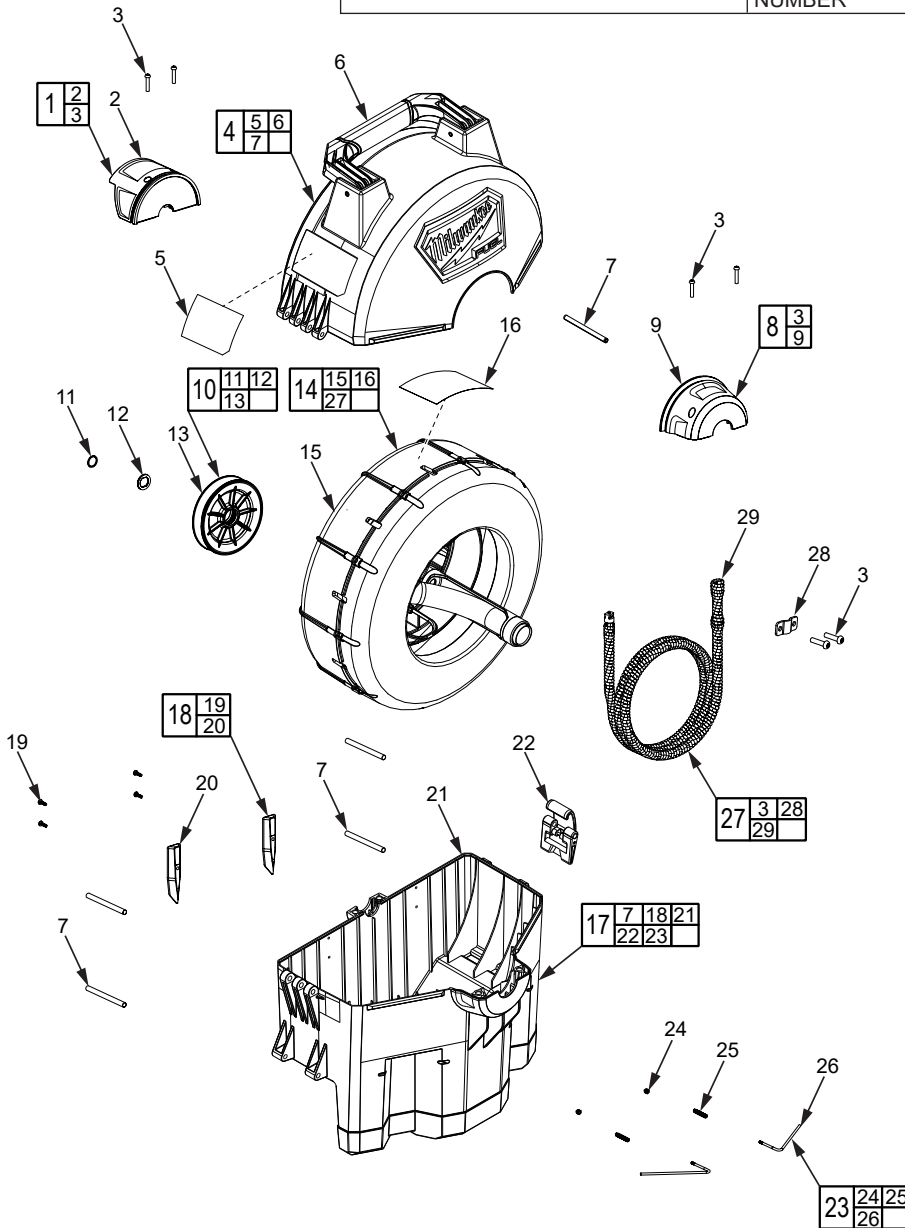


SERVICE PARTS LIST

BULLETIN NO.
54-07-2775

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
M18™ FUEL™ SWITCH PACK™ SECTIONAL DRUM SYSTEM				Mar. 2023
CATALOG NO.	2775-20	SERIAL NUMBER	WIRING INSTRUCTION	
		J01A & J01B		

EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).



Cables & Attachment Head Accessories

--	48-53-2772	5/16" x 75' Inner Core Drop Head Cable
--	48-53-2773	3/8" x 50' Inner Core Coupling Cable
--	48-53-2774	1/2" x 50' Inner Core Coupling Cable
--	48-53-2775	5/8" x 50' Open Wind Coupling Cable
--	48-53-2681	Small Bulb Head
--	48-53-2682	Small Drop Head
--	48-53-2683	1" Spade Bit
--	48-53-2684	1" C-Cutter
--	48-53-2685	5 Piece Small Drain Line Kit
--	48-53-2786	Medium Bulb Head
--	48-53-2787	Medium Drop Head
--	48-53-2788	1-1/2" Spade Bit
--	48-53-2789	1-1/2" C-Cutter
--	48-53-2790	5 Piece Medium Drain Line Kit
--	44-60-0005	Pin Key

FIG. NOTES

5, 16, 35, 36 A clean, dry surface is essential for proper performance for any adhesive system. The area intended for application of any adhesive label or nameplate must be prepared by cleaning with isopropyl alcohol. The solvent is to be applied with a clean, lint free applicator and the surface allowed to dry before applying the label or nameplate.

FIG.	PART NO.	DESCRIPTION OF PART
1	14-38-0019	Rear Bearing Clamp Kit
2	-----	Rear Bearing Clamp
3	-----	M5 x 20mm T-25 Screw
4	14-38-0024	Top Housing Assembly
5	12-20-0120	Drum Service Nameplate
6	-----	Top Housing w/ Handle
7	44-60-0086	Pin
8	14-38-0023	Front Bearing Clamp Kit
9	-----	Front Bearing Clamp
10	45-94-0006	Drum Pulley Kit
11	34-80-0002	Spring Retaining Ring
12	45-88-0006	Flat Washer
13	-----	Drum Pulley w/ Bushing
14	43-11-0015	Inner Drum Assembly
15	-----	Inner Drum
16	10-20-3113	Drum Wheel Warning Label
17	14-38-0026	Bottom Housing Assembly
18	14-46-0006	Slot Kit

NO. REQ.
(1)
(1)
(6)
(1)
(1)
(1)
(5)
(1)
(1)
(1)
(1)
(1)
(1)
(1)
(1)
(1)
(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
19	-----	M3.5 x 1.2 Screw	(4)
20	-----	Slot	(2)
21	-----	Bottom Housing w/ Threaded Inserts	(1)
22	44-20-0011	Latch Assembly	(1)
23	44-94-0006	Accessory Rod Kit (Set of 1)	(2)
24	-----	M3 x 0.5 Cap Nut	(2)
25	-----	Spring	(2)
26	-----	Accessory Rod	(2)
27	42-44-0013	Anchor Cable Kit	(1)
28	-----	Cable Drum Attachment	(1)
29	-----	Anchor Cable	(1)
--	47-53-2775	Complete Drum Assembly (minus main cable)	(1)

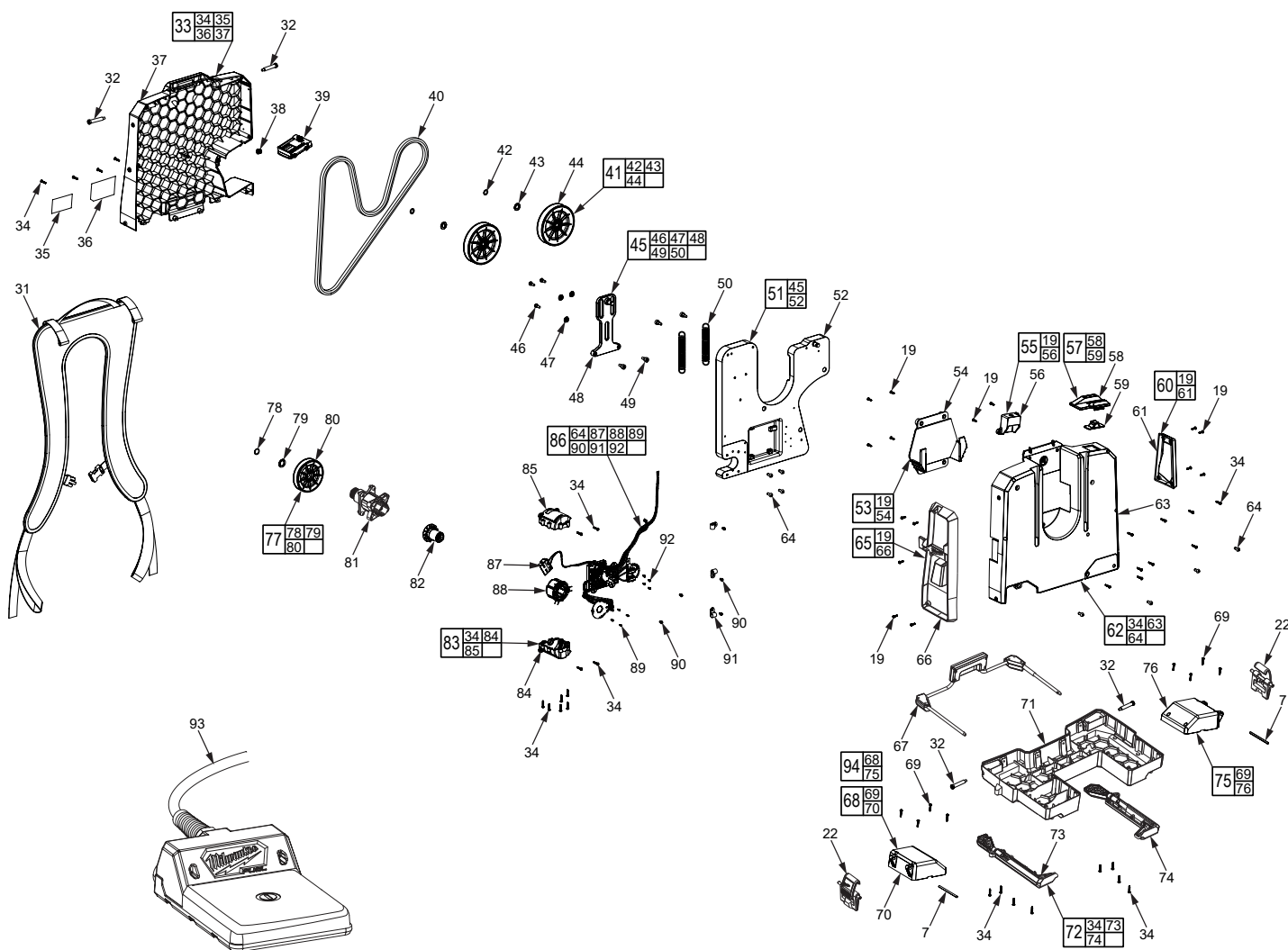


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
7	44-60-0086	Pin	(2)	62	14-38-0028	Front Housing Kit	(1)
19	-----	M3.5 x 1.2 Screw	(15)	63	-----	Front Housing	(1)
22	44-20-0011	Latch Assembly	(2)	64	-----	M5 x 0.8 Screw	(8)
31	45-56-8212	Backpack Straps	(1)	65	45-56-8211	Cord Wrap Kit	(1)
32	05-88-0008	M5 x 0.8 Screw	(4)	66	-----	Cord Wrap w/ Rubber Strap	(1)
33	14-38-0027	Back Housing Kit	(1)	67	31-70-0101	Kickstand Assembly	(1)
34	06-82-2368	M3.5 x 1.2 Screw	(19)	68	-----	Right Base Cap Kit	(1)
35	10-20-0223	Powered Base Warning Label	(1)	69	-----	M3.5 x 1.2 Screw	(8)
36	12-20-0001	Powered Base Service Nameplate	(1)	70	-----	Right Base Cap	(1)
37	-----	Back Housing w/ Inserts	(1)	71	14-38-0031	Bottom Housing Assembly	(1)
38	40-50-1090	Latch Spring	(1)	72	42-38-0006	Slider Assembly	(1)
39	14-67-0130	Battery Connector Assembly	(1)	73	-----	Right Slider w/ Flat Springs	(1)
40	42-25-0032	Rubber Belt	(1)	74	-----	Left Slider w/ Flat Springs	(1)
41	45-94-0007	Pulley Wheel Kit (Set of 1)	(2)	75	-----	Left Base Cap Kit	(1)
42	-----	Retaining Ring	(2)	76	-----	Left Base Cap	(1)
43	-----	Flat Washer	(2)	77	45-94-0008	Drive Pulley Wheel Kit	(1)
44	-----	Pulley Wheel	(2)	78	-----	Retaining Ring	(1)
45	42-28-0016	Tensioning Kit	(1)	79	-----	Flat Washer	(1)
46	-----	T-32 Pan Hd. T25 Machine Screw	(3)	80	-----	Drive Pulley Wheel	(1)
47	-----	Tension Bush	(3)	81	14-30-6231	Gear Case Assembly	(1)
48	-----	Tensioning Block w/ Pulley Shaft	(1)	82	23-40-7114	Rotor Assembly	(1)
49	-----	M5 x 0.8 Screw	(4)	83	14-38-0029	Motor Housing Kit	(1)
50	-----	Spring	(2)	84	-----	Right Motor Housing	(1)
51	14-67-0101	Metal Plate Assembly	(1)	85	-----	Left Motor Housing	(1)
52	-----	Metal Plate w/ Pulley Shaft	(1)	86	14-20-0006	PCBA Assembly	(1)
53	14-46-0043	Belt Guard Kit	(1)	87	-----	PCBA	(1)
54	-----	Belt Guard	(1)	88	-----	Motor Field	(1)
55	14-46-0051	Switch Mount Kit	(1)	89	-----	M2.3 x 0.9 Screw	(4)
56	-----	Switch Mount w/ Wiring	(1)	90	-----	T-32 Pan Hd. T15 Taptite Screw	(5)
57	23-66-9002	Switch Kit	(1)	91	-----	Wire Clip	(3)
58	-----	Switch Plate	(1)	92	-----	M2.5 x 0.4 Screw	(4)
59	-----	Switch Slider	(1)	93	14-02-0000	Foot Pedal Assembly	(1)
60	14-46-0056	Logo Badge Kit	(1)	94	22-33-0021	Base Cap Service Kit	(1)
61	-----	Logo Badge	(1)				