



76-108

- <u> Down Spiral Router Bits</u>
  - · Ideal for top surface chip-free routing where chip removal is not a problem. · Excellent for through cutting of
  - material with a table-mounted router or a pin router.
  - · Reduces chipping when working with single-sided veneers or laminated materials.

## Application:

- · Cuts all composition materials, plywood, hardwood, and soft wood.
- . Use on CNC and other automatic routers, pin routers, hand-held and table-mounted portable routers.

Item Number	Overall Dia.	Carbide Height	Shank Dia.	Overall Length		
Double Flui	te					
76-100*	1/8″	1/2"	1/4"	2"		
76-101*	³/16″	3/4"	1/4"	2"		
76-102*	1/4"	1"	1/4"	2½"		
76-103*	1/4"	3/4"	1/4"	2"		
76-104*	<sup>5</sup> /16"	1"	1/2"	2½"		
76-106*	3/8"	11/4"	1/2"	3"		
76-108*	1/2"	11/4"	1/2"	3"		
76-109*	1/2"	11/2"	1/2"	3½"		
76-110*	1/2"	2"	1/2"	4"		
76-202*	5/32"	5/8″	1/4"	2"		
76-204*	<sup>7</sup> / <sub>32</sub> "	3/4"	1/4"	2"		
Triple Flute						
76-306*	3/8″	11/4"	1/2"	3"		

<sup>\*</sup>Solid carbide

## <u> Single Compress</u>



- · Ideal for fast, chip-free routing where chip removal is not a problem.
- · Combination of up and down shear flutes eliminates chipping on both sides of double-sided veneers or laminated materials.

## Application:

- · Cuts all composition materials, plywood, hardwood, and soft wood.
- . Use on CNC and other automatic routers as well as handheld and table-mounted portable routers.

Item Number	Overall Dia.	Carbide Height	Shank Dia.	Overall Length
77-106*	3/8"	11/4"	1/2"	3"
77-108*	1/2"	11/4"	1/2"	3"
77-109*	1/2"	1½"	1/2"	3½"

<sup>\*</sup>Solid carbide