

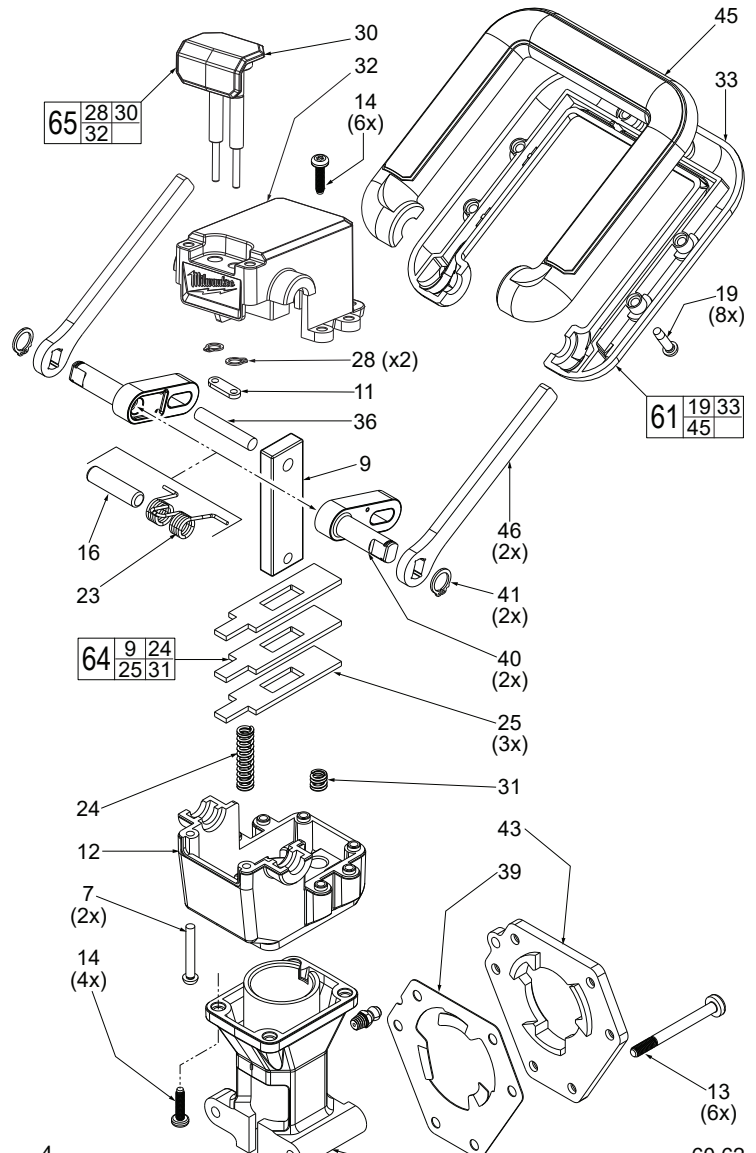


SERVICE PARTS LIST

BULLETIN NO.
54-05-0005

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
SwitchPack™ Cable Drive Assembly			June 2022
CAT. NO.	47-53-2774, 47-53-2816	WIRING INSTRUCTION	
	STARTING SERIAL NO. L35A		

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	Plastic Button	(1)
2	-----	Button Ramp	(1)
3	-----	Button Mount - B Side	(1)
4	-----	Button Mount - A Side	(1)
5	-----	Compression Spring	(1)
6	43-33-0017	Self Tapping Grease Fitting	(3)
7	05-81-0072	M4 x 28mm Pan Hd. Phillips Machine Screw	(2)
8	02-40-0012	Feed Bearing (Set of two)	(3)
9	45-94-0028	Ratchet Bar	(1)
11	-----	Push Bar	(1)
12	43-76-0061	Ratchet Housing - Bottom	(1)
13	05-81-0074	M5 x 51mm Pan Hd. T-20 Machine Screw	(6)
14	05-74-0078	M4 x 14mm Pan Hd. T-20 Machine Screw	(10)
16	44-60-0108	Pin	(1)
17	44-66-0187	Switch Plate	(1)
18	43-72-0026	Bottom Bearing Holder - Left	(1)
19	06-82-4003	M4 x 16mm Pan Hd. ST T-20 Screw	(8)
21	44-60-0126	Bearing Holder Pin	(3)
23	40-50-0173	Double Torsion Spring	(1)
24	-----	Long Friction Spring	(1)
25	-----	Friction Plate	(3)
27	43-72-0028	Bottom Bearing Holder - Right	(1)
28	44-86-0305	Retaining Ring	(2)
29	43-72-0031	Top Bearing Holder	(1)
30	42-42-0101	Quick Release Button	(1)
31	-----	Short Friction Spring	(1)
32	-----	Top Ratchet Housing	(1)
33	-----	Feed Handle Halve - Top	(1)
34	-----	Bearing Washer	(3)
35	-----	Bottom Bearing Holder	(2)
36	44-60-0116	Pin	(1)
39	40-50-0176	Flat Spring Sheet	(1)
40	44-94-0036	Pivot Rod	(2)
41	34-60-2873	Retaining Ring	(2)
43	44-66-0189	Back Plate	(1)
45	-----	Feed Handle Halve - Bottom	(1)
46	44-10-0044	Lever Arm Cross Bar	(2)
47	34-60-0093	Retaining Ring	(1)
48	-----	O-Ring	(1)
50	43-62-0052	Feed Handle	(1)
51	44-66-0191	Front Plate/Tube	(1)
60	43-72-0033	Bottom Bearing Holder Assembly	(2)
61	43-62-0054	Feed Handle Kit	(1)
62	43-72-0036	Top Bearing Holder Assembly	(1)
63	42-42-0091	Button Kit	(1)
64	14-46-0082	Ratchet Bar/Friction Plate Kit	(1)
65	43-76-0063	Top Ratchet Housing Assembly	(1)
66	12-20-0238	Service Nameplate (Not Shown)	(1)



LUBRICATION:

● = Type T Grease
(6 oz. tube), 49-08-4260

Coat parts with grease
as shown.

