

BENDING & FORMING

Lever Benders



300 Series Plumbing Benders

- Designed to bend K and L soft copper tubing to a maximum of 180°.
- Offset cushion grip handles and a 90° start angle, together with a specially engineered plastic shoe, combine to ease bending effort.

Catalog No.	Model No.	Description	Tube Size Capacity (actual O.D.)	Bend Radius	Weight	
			in.	in.	lb.	kg
36962	310/316M*	Lever Bender	⁵ / ₈	2 ¹ / ₄	6 ¹ / ₂	2.86
36972	312	Lever Bender	³ / ₄	2 ⁷ / ₈	7	3.13

*This product is dual-purpose, being both inch and metric.

Metric

Catalog No.	Model No.	Description	Tube Size Capacity (actual O.D.)	Bend Radius	Weight	
			mm	mm	lb.	kg
36942	310M	Lever Bender	10	42	4	1.81
36947	312M	Lever Bender	12	42	4	1.81
36952	314M	Lever Bender	14	56	6 ¹ / ₂	2.86
36957	315M	Lever Bender	15	56	6 ¹ / ₂	2.86
36962	310/316M*	Lever Bender	16	56	6 ¹ / ₂	2.86
36967	318M	Lever Bender	18	72	7	3.13

*This product is dual-purpose, being both inch and metric.

400 Series Instrument Benders

- Designed for bending annealed copper, steel and stainless with a wall thickness less than or equal to 0.06" (1.5 mm) to a maximum of 180°.
- Offset cushion grip handles for comfort when forming 180° bends. A 90° start angle and unique oil-absorbing shoe minimize bending effort while forming accurate bends.

Imperial

Catalog No.	Model No.	Description	Tube Size Capacity (actual O.D.)	Bend Radius	Weight	
			in.	in.	lb.	kg
36117	403	Lever Bender	³ / ₁₆	⁵ / ₈	1 ¹ / ₂	0.86
36122	404	Lever Bender	¹ / ₄	⁵ / ₈	1 ¹ / ₂	0.86
36092	405/408M*	Lever Bender	⁵ / ₁₆	¹⁵ / ₁₆	2 ³ / ₄	1.18
36097	406	Lever Bender	³ / ₈	¹⁵ / ₁₆	2 ³ / ₄	1.18
36132	408	Lever Bender	¹ / ₂	1 ¹ / ₂	5 ¹ / ₂	2.45

*This product is dual-purpose, being both inch and metric.

Metric

Catalog No.	Model No.	Description	Tube Size Capacity (actual O.D.)	Bend Radius	Weight	
			mm	mm	lb.	kg
36112	406M	Lever Bender	6	16	1 ¹ / ₂	0.68
36092	405/408M*	Lever Bender	8	24	2 ³ / ₄	1.18
36102	410M	Lever Bender	10	24	2 ³ / ₄	1.18
36127	412M	Lever Bender	12	38	5 ¹ / ₂	2.45

*This product is dual-purpose, being both inch and metric.