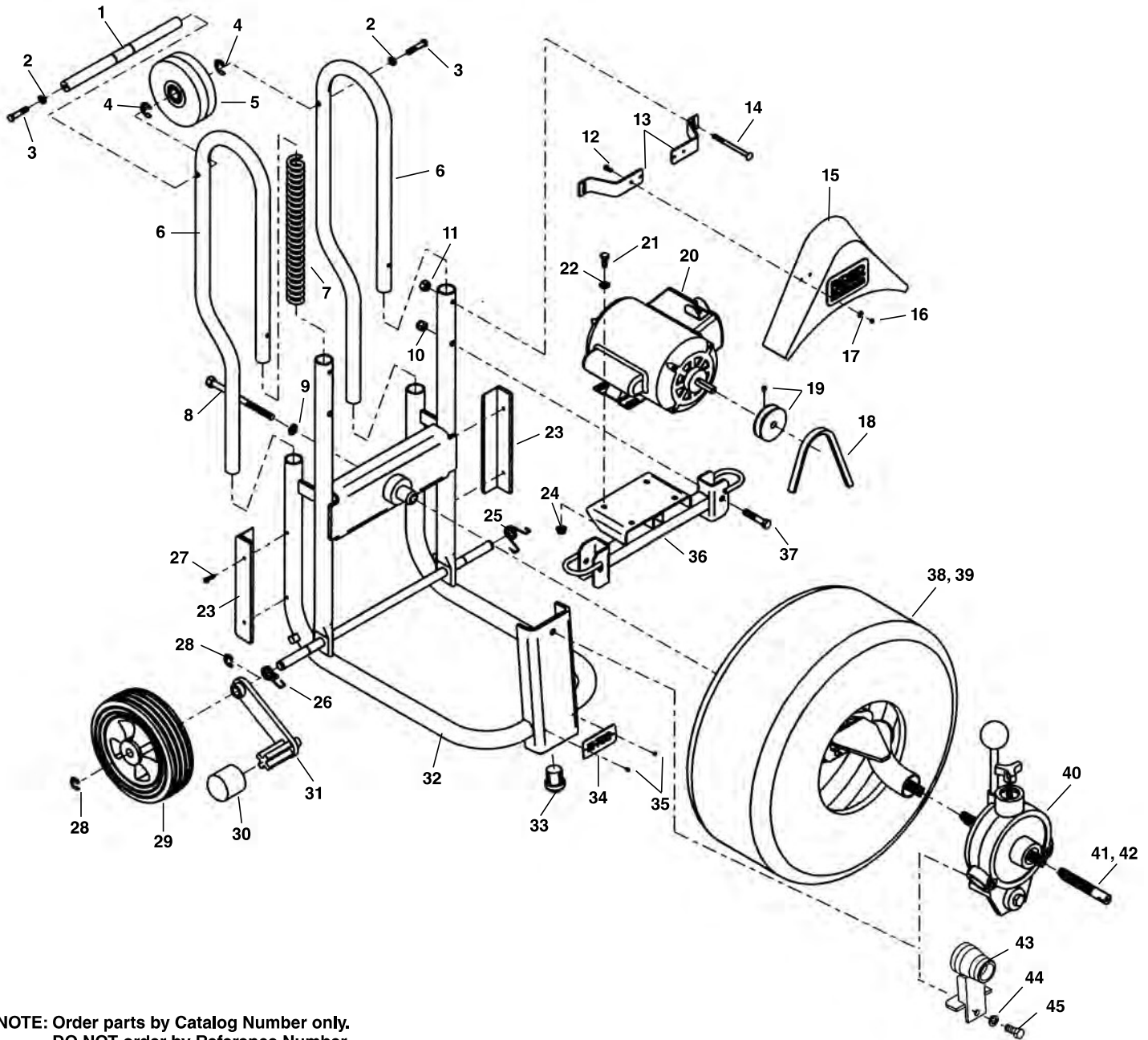


Frame and Drum Assembly



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	46632	Axle	16	87970	Nut 10-24 (4)	30	23607	End Cap (2)
2	60080	Lock Washer $\frac{5}{16}$ "	17	61310	External Lock Washer (4)	31	43912	Stabilizer (2)
3	43847	Hex Bolt $\frac{5}{16}$ " - 18 x 1 $\frac{1}{2}$ "	18	43997	Drive Belt	32	43902	Frame Assembly
4	60050	Retaining Ring	19	43982	Motor Pulley	33	61470	Rest Button
5	46637	Loading Wheel	20	70447	120V 60Hz Motor	34	43907	Name Plate
6	43952	Handle (2)		45052	220/240V 50Hz Motor Assembly	35	76730	Drive Screw (4)
7	65447	Compression Spring		44517	220/240V 50Hz Motor (Europe)	36	43987	Motor Mount Assembly
8	43937	Screw $\frac{1}{2}$ " - 13 x 5" Hex Head (Torque to 60-65 ft. lbs.)	21	61130	Screw (4)	37	43992	Hex Head Screw $\frac{3}{8}$ "-16 x 2"
9	43942	$\frac{1}{2}$ " Lock Washer (2)	22	60060	$\frac{5}{16}$ " Flat Washer (4)	38	43637	Drum Assembly w/ $\frac{5}{8}$ " Pigtail
10	43947	Lock Nut	23	43927	Stair Climber (2)	39	41982	Drum Assembly w/ $\frac{3}{4}$ " Pigtail
11	45407	$\frac{1}{4}$ " - 20 Handle Nut (2)	24	27517	$\frac{5}{16}$ "-18 Lock Nut	40	43642	AUTOFEED® Assembly
12	43962	Screw 10 - 24 x $\frac{1}{2}$ " (4)	25	43922	Stabilizer Spring R.H.	41	44117	$\frac{3}{4}$ " Pigtail Assembly
13	43967	Guard Bracket (2)	26	43917	Stabilizer Spring L.H.	42	44122	$\frac{5}{8}$ " Pigtail Assembly
	44502	Guard Bracket (Eur. & Aust.) (2)	27	43932	Self Tapping Screw (4)	43	54427	Manual Feed Assembly
14	43972	Carriage Bolt (2)	28	42580	Retaining Clip (4)	44	43942	$\frac{1}{2}$ " Lock Washer
15	44027	Belt Guard	29	93325	Wheel (2)	45	45287	Hex Head Screw $\frac{1}{2}$ " - 13 x 2"